J. C. HIGGINS

HIGH POWER RIFLES

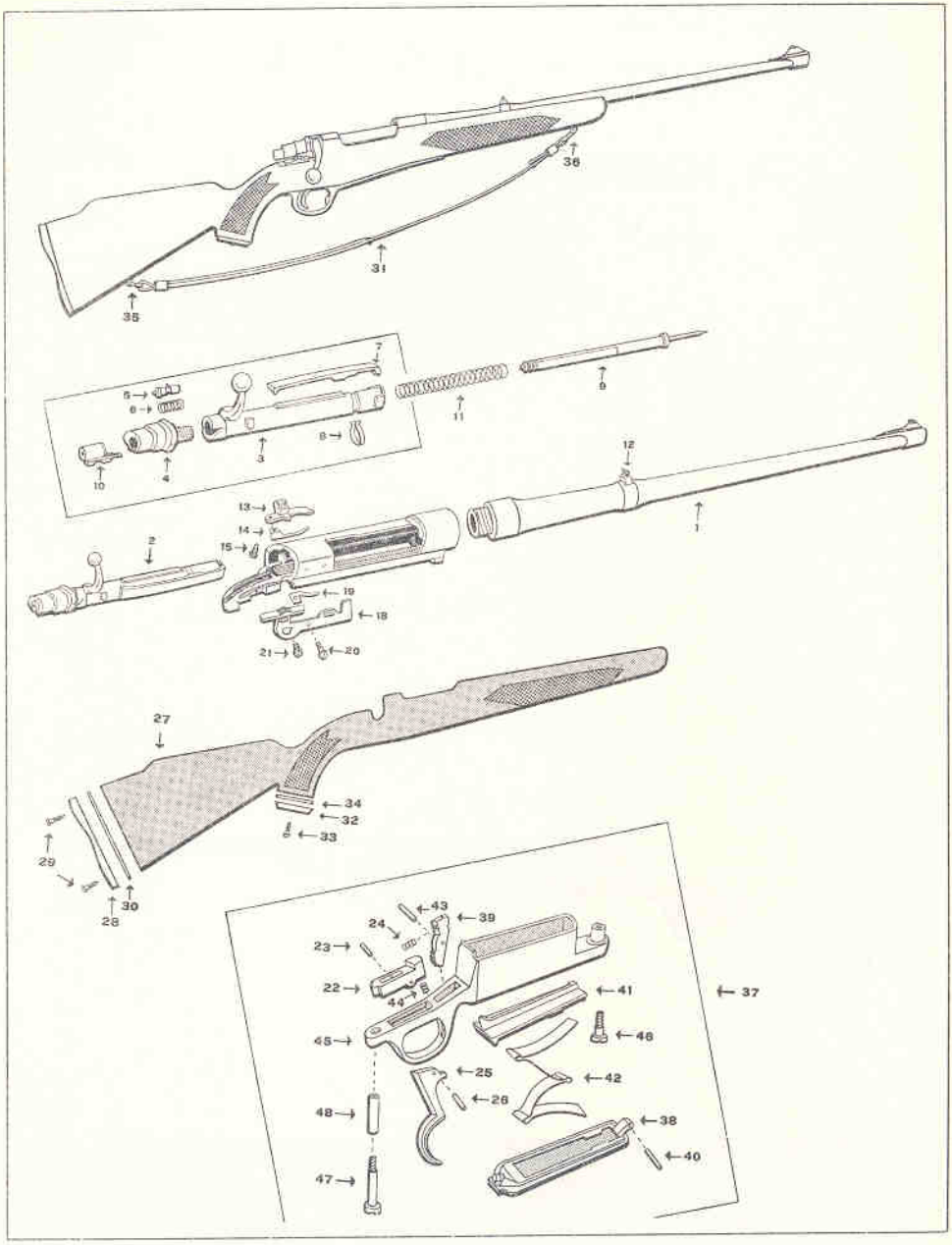
MODEL 51L

LIST of PARTS and ASSEMBLIES

J. C. Higgins Guns are sold ONLY by Sears, Roebuck and Co. and Simpsons-Sears Limited

Printed in U. S. A.

PARTS LIST 994-47
6/59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PARTS LIST FOR

J. C. HIGGINS MODEL 51L HIGH POWER RIFLES

MODEL NOS.

583.5100 583.5101 583.5102 583.5103

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST:

1. THE PART NUMBER.
2. THE PART NAME.
3. THE MODEL NUMBER.
4. THE NAME OF ITEM.

All parts identified with a dagger (†) must be fitted to the gun by gunsmiths in Sears gunshops, or by qualified gunsmiths. Do not order repair parts by key number, always use the part number.

KEY NO.	PART NO.	DESCRIPTION	MODEL NO.
1	4196	†Barrel Assembly	583.5100
1	4197	†Barrel Assembly	583.5101
1	4198	†Barrel Assembly	583.5102
1	4199	†Barrel Assembly	583.5103
2	4136	†Bolt Assembly	583.5100 thru 583.5103
3	4157	†Breech Bolt	583.5100 thru 583.5103
4	4158	†Breech Bolt Sleeve	583.5100 thru 583.5103
5	4159	†Breech Bolt Sleeve Lock	583.5100 thru 583.5103
6	4160	†Breech Bolt Sleeve Lock Spring	583.5100 thru 583.5103
7	4161	†Extractor	583.5100 thru 583.5103
8	4162	†Extractor Ring	583.5100 thru 583.5103
9	4163	†Firing Pin	583.5100 thru 583.5103
10	4164	†Firing Pin Nut	583.5100 thru 583.5103
11	4165	†Firing Pin Spring	583.5100 thru 583.5103
12	4146	Rear Sight Assembly	583.5100 thru 583.5103
13	4166	†Ejector and Bolt Lock Spring	583.5100 thru 583.5103
14	4167	†Ejector and Breech Bolt Lock	583.5100 thru 583.5103
15	4168	†Ejector and Breech Bolt Lock Spring Screw	583.5100 thru 583.5103
N.I.	4169	Filler Screws (6)	583.5100 thru 583.5103
18	4171	†Safety Lock	583.5100 thru 583.5103
19	4173	†Safety Lock Spring	583.5100 thru 583.5103
20	4172	†Safety Lock Screw	583.5100 thru 583.5103
21	4174	†Safety Lock Spring Screw	583.5100 thru 583.5103
22	4175	Sear	583.5100 thru 583.5103
23	4176	Sear Pin	583.5100 thru 583.5103
24	4177	Sear Spring	583.5100 thru 583.5103
25	4178	Trigger	583.5100 thru 583.5103
26	4179	Trigger Pin	583.5100 thru 583.5103
27	4125	Stock Assembly	583.5100 thru 583.5103
28	620	Butt Plate	583.5100 thru 583.5103
29	562	Butt Plate Screw (2)	583.5100 thru 583.5103
30	792	Butt Plate Trim	583.5100 thru 583.5103
31	701	Carrying Sling	583.5100 thru 583.5103
32	594	Pistol Grip Cap	583.5100 thru 583.5103
33	557	Pistol Grip Cap Screw	583.5100 thru 583.5103
34	599	Pistol Grip Cap Trim	583.5100 thru 583.5103
35	597	Sling Swival Rear	583.5100 thru 583.5103
36	598	Sling Swival Front	583.5100 thru 583.5103
37	4137	Trigger Guard Assembly	583.5100 and 583.5101
	4138	Trigger Guard Assembly	583.5102 and 583.5103
38	4182	Magazine Cover	583.5100 thru 583.5103
39	4183	Magazine Cover Catch	583.5100 thru 583.5103
40	4184	Magazine Cover Pin	583.5100 thru 583.5103
41	4185	Magazine Follower	583.5100 and 583.5101
	4186	Magazine Follower	583.5102 and 583.5103
42	4187	Magazine Spring	583.5100 and 583.5101
	4188	Magazine Spring	583.5102 and 583.5103
43	4189	Magazine Cover Catch Pin	583.5100 thru 583.5103
44	4190	Magazine Cover Catch Spring	583.5100 thru 583.5103
45	4180	Trigger Guard with Magazine	583.5100 and 583.5101
45	4181	Trigger Guard with Magazine	583.5102 and 583.5103
46	4154	Guard Screw, Front	583.5100 thru 583.5103
47	4155	Guard Screw, Rear	583.5100 thru 583.5103
48	4156	Stock Bushing	583.5100 thru 583.5103

MODEL 51 L

The J. C. Higgins Model 51 L is a 5-shot deluxe grade high-power big-game rifle that costs much less than any other rifle of comparable quality. Your choice of America's favorite big-game cartridges — .270 — .30-06 — .243 and .308 are available in the Model 51 L.

Its genuine HVA sporting action is world-renowned for strength, simplicity and ease of operation. Trigger is smooth and creep-free. Barrel is fine proof-tested molybdenum steel built to take a lifetime of normal use.

Stock is beautifully grained checkered American walnut with Monte Carlo styling, full pistol grips and semi-beavertail forearm. Receiver is drilled and tapped to take standard J. C. Higgins telescope mounts and bases, as well as any of the well-known receiver sights. Sling is made of genuine full grain leather.

CLEANING & LUBRICATING

IMPORTANT: Before firing this gun, be sure to thoroughly clean inside of barrel of all grease and any obstructions.

After making sure the rifle is empty, **to remove the bolt** put the safety in the "off" position and raise the bolt handle. Place the thumb of the left hand on bolt release lever, press the lever away from receiver and at the same time pull the bolt rearward from receiver.

Push a brass cleaning brush soaked in nitro solvent through the barrel from the rear chamber end and work it through the entire length of the bore several times. Follow this by pushing clean patches through the bore until the last patch comes out unsoiled. A light protective film of oil may be applied to the clean bore. Periodically, dirt and fouling should be removed from the bolt and other operating parts. This should be done with a tooth brush soaked in nitro solvent, followed by a thorough wiping and light oiling.

To replace bolt align bolt with internal mating surfaces on receiver. Push bolt forward against tension of release lever on side of receiver. If the bolt does not slide into the rifle, check alignment of extractor. Extractor should be aligned with lugs at front and rear of bolt.

Your Model 51 L is treated with new siliconized and polarized oil. This exclusive patented process oil or lubricant gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes J. C. Higgins guns the most rust resistant of any guns you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

A J. C. Higgins Rifle Cleaning Kit is available in either .270 — .30-06 — .243 and .308 calibers (at any Sear's Store or from the catalogue). It includes all the necessary materials to carry out the above operations. Another valuable piece of equipment is a J. C. Higgins Silicone Cloth. This will help protect the outside surfaces of the rifle from rust and moisture if used periodically.

OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Safety is located at rear top on the right hand side of receiver. The action is locked when the safety is in the rearward position.

TO RELEASE SAFETY: Push safety in forward position and the gun is ready to fire.

TO LOAD CHAMBER AND MAGAZINE: Raise the bolt handle out of the locking notch and draw bolt assembly straight back as far as it will go. Place a cartridge in the **magazine,** locating it as far back over the magazine as possible. Then push it down into the magazine until it is caught and held by edge of receiver. Repeat this procedure until the magazine is full, (five cartridges), or the desired number of cartridges have been inserted, then close the bolt.

TO OPERATE: When gun is fired, raise the bolt handle and pull back sharply to the rear as far as it will go; this will extract and eject the spent shell. Push the bolt forward and the bolt handle down into locking notch to load the chamber with a cartridge from the magazine. Always use the safety to prevent accidental firing.

TO REMOVE LOADED SHELL FROM CHAMBER WITHOUT FIRING: With safety in off (forward) position, raise the bolt handle and pull the bolt back sharply. This will extract and eject the unfired cartridge. Hold the left hand over the loading port to catch the unfired cartridges.

TO REMOVE LOADED SHELL FROM MAGAZINE: Push down on cartridges in magazine with the fingers and push bolt forward over cartridges making certain no cartridge has been fed into chamber. Lock by turning down the bolt handle into locking notch. Turn gun so that trigger guard is up. Press floor plate release lever until floor plate unhooks and stops against the hand. Turn the gun over, release the hand slowly and the magazine will unload.

TO REPLACE FLOOR PLATE: Insert magazine follower into opening, swing hinged floor plate upward until it is locked in position.

TO REMOVE STOCK FROM ACTION: Remove bolt assembly. Turn gun with trigger guard in vertical position. Release floor plate and magazine follower. Remove two trigger guard screws and stock bushing which hold the trigger guard to action. Lift stock away from action.

TO REPLACE THE ACTION IN THE STOCK: With the floor plate released (floor plate follower and spring) insert the trigger guard in the stock. Replace the action and barrel in the stock. Reassemble two trigger guard screws and stock bushing. After making sure these screws are tight, replace floor plate guide follower into opening and swing upward until floor plate becomes locked.